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## Part # 11393699 82-03 S-10 Upper StrongArms

## **Components:**

- 1 90000429 Drivers side arm
- 1 90000430 Passenger side arm
- 2 90000899 Upper ball joint
- 2 90000436 Cross shaft
- 4 90001599 Inner bushing sleeve
- 4 90001090 Poly bushing half

## Hardware:

- 4 99563001 9/16" USS flat washer
- 4 99603003 5/8" USS flat washer
- 4 99622005 5/8" SAE crimp locking nuts

Installed between bushing and shaft Installed between nut and bushing Cross shaft to bushing





1. Fasten the upper arm to the frame using the factory hardware. Reinstall the current alignment shims, but **vehicle must be realigned.** 

2. Drop ball joint down through upper arm. Slide ball joint boot over stud, then place boot retainer over the boot. Clamp assembly tight w/ the hardware supplied.

3. Fasten the ball joint to the spindle w/ the new castle nut and cotter pin supplied.

4. Tighten the cross shaft nuts enough to create drag on the poly bushings, the arm should still move.

