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Part # 11281099 65-70 Impala Front CoolRide Kit

Components:

2	90006781	255c air spring
2	90000052	Upper air spring cup bracket (4.5" tall)
1	90000408	Lower air spring plate with shock mount
1	90000409	Lower air spring plate with shock mount

Hardware:

2	99435002	7/16" x 8" stud	Upper cup bracket to frame
2	99432001	7/16" USS Nylok nut	Upper cup bracket to frame
2	99433002	7/16" flat washer	Upper cup bracket to frame
8	99372002	3/8" USS Nylok nut	Air spring to cup & lower plate to control arm
4	99371004	3/8" x 1 1/4" uss bolt	Lower air spring plate to control arm
2	99371001	3/8" x 3/4" USS bolt	Air spring to lower plate
14	99373003	3/8" SAE flat washer	Air spring plate
2	99373005	3/8" lock washer	Air spring to lower plate



Installation Instructions

*****For use w/ RideTech front shock kit*****



1. Place the lower air spring plate onto the lower control arm as shown in the picture. This is the Drivers side with the shock mount to the rear of the control arm. The plate will index off the rear strut arm bolt. The other two holes must be drilled for 3/8" x 1 1/4" bolts. Install flat washers and Nylok nuts.



2. The coil spring pocket will need to be trimmed for air spring clearance as shown in the picture.

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- 3. Apply thread sealant onto the air fitting and screw into the air spring.
- 4. Place one of the cup brackets onto the top of the air spring and secure with two 3/8" nyloc with flat washers.
- 5. Thread 7/16" x 8" all thread stud into the nut inside the cup.



- 6. Install the air spring assembly into the coil spring pocket with the all thread protruding through the factory shock hole. The fitting access hole will be clocked towards the outer tie rod end. Fasten with 7/16" Nylok and flat washer. The airline must be routed at this time.
- 7. Secure the air spring to the lower plate use a 3/8" x 3/4" bolt, lock washer, and flat washer.
- 8. Place a jack under the control arm and fully compress the air spring to double check air spring clearance.
- 9. Reattach the tie rod, spindle, and sway bar. Refer to a factory service manual for proper assemble procedure.
- 10. The sway bar end link may be shortened to achieve proper clearance. This can be done by shortening the end link and bolt.
- 11. Double check the air spring clearance through full suspension travel. This air spring should be approximately 5" tall at ride height. This should be around 100psi.

IT IS THE FINAL RESPONSIBILITY OF THE INSTALLER TO MAKE SURE THE AIR SPRING DOES NOT RUB ON ANYTHING AT ANYTIME!!!